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DSK078**Job Sheet 185479****Part No:** DSK078**Job Qty:** 10 ea**Part Name:** D2893-1 Turning Detail**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/26/18**Job Tracking No:****Due Date:** 11/7/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV A IPP rev A. 08.03.13 new issue EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/7/18	0.00	0.00	Start Up Machining-4		
100	Doosan	10 pcs		11/7/18	0.50	8.77	Doosan		
110	QC	10 pcs		11/7/18	0.00	0.00	QC2 Machining-4		
120	QC	10 pcs		11/7/18	0.00	0.00	QC8 Machining-4		
130	Packaging	10 pcs		11/7/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea		11/7/18	0.00	0.00	QC21		

Part Op 100 - Turn blank as per Folio FA081 (4TH AXIS PLUG DT8492)
Descriptions: 130 - LOCATION: MAT060

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	100 Ea (10 ea) 10 (1ea) DC	90-Start up Operation	5124201

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	100 10 DC	11	0

Part Specifications

Specifications could not be found.

Plex 10/26/18 2:40 PM dart.white.jesse

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DART AEROSPACE LTD		Work Order: 185479
Description: Turning Detail for D2893-1		Part Number: DSK078
Inspection Dwg: DSK078	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	7 th	10 th
Lathe Section								
A	2.707	2.712	bore gauge	2.709	2.7085	2.709	2.7085	2.7088
B	4.946	4.966	CALiper	4.947	4.951	4.955	4.954	4.955
C	3.064	3.084		3.0745	3.0745	3.075	3.0745	3.075
D	0.718	0.738		.735	.732	.730	.7295	.731
E	0.090	0.110		.099	.097	.0995	.097	.098
F	2.934	2.954		2.9445	2.9445	2.9445	2.944	2.9445
G	2.166	2.186		2.177		2.177	2.175	2.176
H	3.890	3.910		3.899		3.900	3.900	3.899
I	0.914	0.934		.92	.930	.925	.925	.925
J	0.022	0.042		.032				
K	0.109	0.129		.1175	.118	.1175	.118	.118
L								
M								
N								
O								
P								

Measured by: DC/ [Signature] **Date:** 18/11/10

Audited by: [Signature] **Date:** 18/11/10

Prototype Approval: **Date:**

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	[Signature]

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Container No: S126647



Part: DSK078

Job No: 185479

Serial No/Batch: S126647

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/10/18